

## Structural differences between PSL1 and PSL2

MANIK TRADING technical reference table

| Topic              | PSL1                       | PSL2                                                   |
|--------------------|----------------------------|--------------------------------------------------------|
| Chemistry          | Base grade requirements    | Expanded controls and derived values by grade/process  |
| Delivery condition | Depends on grade and order | Suffixes such as N, M or Q form part of grade identity |
| Toughness          | By grade/order             | CVN and test-temperature requirements can be mandatory |
| Traceability       | Base document level        | More extensive control and traceability                |
| Grade range        | More limited               | Broader grades and delivery conditions                 |

Source / basis: API Specification 5L, 47th Edition