

Controlling manufacture in the order and MTC

MANIK TRADING technical reference table

Record	What should be recorded	Warning sign
Purchase order	Permitted route, grade and delivery condition	Only 'Steel Pipe'
MTC	Heat/coil/plate, route, dimensions and test results	Unstated route
Weld record	WPS/parameters/seam heat treatment	No link to pipe number
NDT report	Method, calibration, sensitivity and disposition	Only PASS, no method
Marking	Specification, grade, maker and traceability	Conflict with MTC

Source / basis: ASTM steel tubular product specifications