

Minimum reference-standard content

MANIK TRADING technical reference table

Item	Required record	Purpose
Material and dimensions	Alloy, OD and WT	Comparable electromagnetic response
Artificial discontinuity	Notch/hole and dimensions	Repeatable sensitivity setting
Discontinuity location	OD/ID and seam/base metal	Target-zone coverage
Reference response	Amplitude/phase threshold	Setup record
Periodic verification	Time and check result	Control drift

Source / basis: ISO 15549 — Eddy current testing, general principles; ISO 15548 equipment series