Examination is not the same as leak testing

ASME B31.3 Process Piping — Engineering Requirements for Process Piping

https://niktrd.com/asme-b31-3

Activity	Purpose	Example
Visual examination	Assembly, surface, dimensions and visible workmanship	VT before, during and after welding
Volumetric examination	Internal or volumetric discontinuities	RT or UT for selected welds
Surface examination	Surface and near-surface discontinuities	PT for nonmagnetic materials, MT for ferromagnetic materials
Leak test	Pressure-boundary integrity under test conditions	Hydrostatic, pneumatic or permitted alternative
Records	Compliance and traceability evidence	Weld map, NDE report, test pack and MTC