Where do B31.1 and B31.3 diverge?

ASME B31.1 Power Piping — Engineering Requirements for Power Piping

https://niktrd.com/asme-b31-1

Topic	ASME B31.1	ASME B31.3
Typical service	Power plants, steam, feedwater and central utilities	Refineries, petrochemical, chemical, pharmaceutical, hydrogen and cryogenic plants
Classification emphasis	System boundaries and boiler external piping	Fluid service and dedicated service chapters
Design emphasis	High-temperature steam service, supports and power-plant loads	Wide fluid, material and process-fabrication range
Selection basis	Project scope and code boundaries	Plant type, fluid and design basis